



**MOULDED CASE CIRCUIT BREAKER WITH ELECTRONIC RELEASE**

**Operation manual**

**Basic product data**

Moulded case circuit breaker of ARMAT series with electronic release of IEK trademark (hereinafter – MCCB) is designed for normal current conducting and overcurrent tripping at short circuits and overloads, as well switching on and off electric circuits in three-phase AC networks with voltage up to 690 V and frequency 50 Hz.

Type designation of product item:

AR-MCCB-X<sub>1</sub>X<sub>2</sub>-XXX<sub>1</sub>-XXXX<sub>1</sub>A-XXXX<sub>2</sub>

AR — series: ARMAT;

MCCB — product type: molded case circuit breaker;

X<sub>1</sub> — poles number: 3 or 4;

X<sub>2</sub> — frame size:

A — for currents up to 125 A;

D — for currents up to 160 A;

G — for currents up to 250 A;

H — for currents up to 400 A;

I — for currents up to 630 A;

N — for currents up to 1600 A;

X<sub>1</sub> — rated ultimate short-circuit breaking capacity Icu;

X<sub>2</sub> — rated current;

X<sub>3</sub> — type of release:

ELSC — Basic version electronic release;

ELPC — Electronic release with extended functionality.

Example of entry for 3-pole molded case circuit breaker of ARMAT series of frame size A with ultimate short-circuit breaking capacity Icu=35 kA for rated current of 63 A with basic version electronic release: AR-MCCB-3A-035-0063A-ELSC.

**Specifications and operating conditions**

Parameter denomination	Value					
Frame size	A	D	G	H	I	N
Range of rated currents in the dimension, In, A*	32; 63; 125	160	250	250; 400	630	800; 1000; 1250; 1600
MCCB version according to type of releases	ELSC, ELPC					
Availability of a Modbus communication port	ELSC	No				
	ELPC	Yes				
Kind of current	AC					
Rated frequency, Hz	50/60					
Rated operating voltage Ue, V	400/690					
Rated insulation voltage Ui, V	800	800	1000	1000	1000	1000
Rated impulse withstand voltage (Uimp), kV	8	8	8	8	8	12
Number of poles	3; 4					
Selectivity category	A	A	A	B	B	B
Rated ultimate breaking capacity Icu, kA* (at Ue=400 V)	50; 85; 150	50; 85; 150	50; 85; 150	50; 85; 100; 150	85; 100; 150	85; 120
Rated operating breaking capacity Ics, kA (at Ue=400 V)	100 % of Icu					For Icu=85 kA Ics=85 kA; For Icu=120 kA Ics=100 kA
Rated short-time withstand current, Icw, kA (for 1 s)	ELSC	12-In	12-In	3,5	6	8
	ELPC	2	2	2	6	8
Mechanical (total) wear resistance, ON-OFF cycles (at Ue=400 V)	15000	15000	15000	7000	7000	5000
Switching wear resistance, ON-OFF cycles (at Ue=400 V)	7000	7000	5000	3000	3000	1000
Rated tightening torque of the terminal fastener, H·m, not less	8,8...10,8	8,8...10,8	8,8...10,8	17,7...22,6	17,7...22,6	17,7...22,6
Thread size of fasteners for connecting external conductors	M8	M8	M8	M10	M10	M10
Weight, kg, max.	3P	1,7	1,7	2,36	6,5	14,3
	4P	2,16	2,16	2,78	8,5	24
Degree of protection according to IEC 60529	From the front panel side – IP20 From output side – IP00					
Base altitude, m	2000					
Working position	Vertical or horizontal					
Operating temperature range, °C	From minus 25 to plus 70					
Environmental condition group according to IEC 60947-1	A, B**					
Relative air humidity at temperature 20 °C, %	90					
Material of conductors	Copper					
Rated duty	Continuous					
Repairability	Non repairable					
Load connection side	Any					

\* Depending on the version.

\*\* When using the circuit breaker in a Group B environment, special devices should be used to protect against unwanted electromagnetic interference

**Characteristics of the ELSC release (MCCB of frame size A, D, G, H, I)**

Protective functions	Frame size	Rated current, In, A	Setting values, A	Response time	Note
Continuous	A	32	Ir1=12.5-14-16-18-20-22-25-28-30-32 A	Tripping according to the integral of the square of the electric current at a specified time interval (t <sup>2</sup> )	
		63	Ir1=25-28-32-36-40-45-50-56-60-63 A		
		125	Ir1=50-56-63-70-75-80-90-100-112-125 A		
	D	160	Ir1=63-70-75-80-90-100-112-125-140-160 A	1.05·Ir1 without tripping for 2 hours.	
	G	250	Ir1=100-112-125-140-150-160-180-200-225-250 A	1.3·Ir1 – tripping for 1 hour.	
H	250	Ir1=100-112-125-140-150-160-180-200-225-250 A	Ir1=160-180-200-225-250-280-315-350-375-400 A	1.5·Ir1, t1 – tripping for 120 s.	
	400			Note – t1 – delay time when tripping from overcurrent.	
I	630	Ir1=250-280-315-350-375-400-450-500-560-630 A			
Continuous overcurrent response tolerance	1.3·Ir1-4·In: ±10 %				
Simulation of continuous overcurrent response	≥4In: ±20 %			Recover in 10 minutes.	
Over current with delay time	All frame size	32-630	Ir2=(2-3-4-5-6-7-8-10-12)·Ir1	8·Ir1: t2=0,2 s. Note – t2 – delay time when tripping from short-circuit current, not adjustable	Can be disabled (OFF)
Short-circuit current response tolerance	±10 %			±15 % Note – If t <sup>2</sup> is on, the response characteristic for Ir2≤3·Ir1 corresponds to inverse time set for 8·Ir1. At I>8·Ir1 the response characteristic corresponds to a specified time delay.	
Simulation of short-circuit current response tolerance				Recover in 5 minutes	

**Characteristics of the ELSC release (MCCB of frame size A, D, G, H, I) (continuation)**

Protective functions	Frame size	Rated current, In, A	Setting values, A	Response time	Note
Over current	All frame size	32-630	Ir3=(4-5-6-7-8-9-10-11-12)·Ir1	Momentary pickup	
Over current response tolerance	±15 %				
Pre-alarm current setting	All frame size	32-630	Ir0=0,9·Ir1		

Note

1 The values of the response time tolerances are valid for the operation of the release under normal conditions  
2 In the 4P versions, the N pole is not equipped with overcurrent releases, but is mechanically connected to the phase poles. The N pole is disconnected together with the phase poles.

**Characteristics of the ELPC release (MCCB of frame size A, D, G, H, I)**

Protective functions	Frame size	Rated current, In, A	Setting values, A	Response time	Note
Continuous overcurrent	A	32	Ir1=12.5-14-16-18-20-22-25-28-30-32 A	Tripping according to the integral of the square of the electric current at a specified time interval (t <sup>2</sup> )	Can be disabled (OFF)
		63	Ir1=25-28-32-36-40-45-50-56-60-63 A		
		125	Ir1=50-56-63-70-75-80-90-100-112-125 A		
	D	160	Ir1=63-70-75-80-90-100-112-125-140-160 A	1.05·Ir1 – without tripping for 2 hours.	
	G	250	Ir1=100-112-125-140-150-160-180-200-225-250 A	1.3·Ir1 – tripping for 1 hour	
H	250	Ir1=100-112-125-140-150-160-180-200-225-250 A	Ir1=160-180-200-225-250-280-315-350-375-400 A	1.5·Ir1, t1 – tripping for (15-30-60-120-240) s.	
	400			Note – t1 – delay time when tripping from overcurrent.	
I	630	Ir1=250-280-315-350-375-400-450-500-560-630 A			
Continuous overcurrent response tolerance	1.3·Ir1-4·In: ±10 %				
Simulation of continuous overcurrent response	≥4In: ±20 %			Recover in 10 minutes	
Over current with delay time	All frame size	32-630	Ir2=(2-2,5-3-4-5-6-7-8-10-12)·Ir1	8·Ir1: t2=(0,1-0,2-0,3-0,4) s Note – t2 – delay time when tripping from short-circuit current	Can be disabled (OFF)

**Characteristics of the ELPC release (MCCB of frame size A, D, G, H, I) (continuation)**

Protective functions	Frame size	Rated current, In, A	Setting values, A	Response time	Note
Short-circuit current response tolerance	±10 %				At delay time of 0,1 s, the operate tolerance is ±0,03 s. At delay time of 0,2-0,4 s operate tolerance is ±15 % Note – If t <sup>2</sup> is on, the response characteristic for Ir2≤3·Ir1 corresponds to inverse time set for 8·Ir1. At I>8·Ir1 the response characteristic corresponds to a specified time delay. If t <sup>2</sup> is off, the tripping characteristic corresponds to definite time delay
Simulation of short-circuit current response tolerance				Recover in 5 minutes	
Over current	All dimensions	32-630	Ir3=(4-5-6-7-8-9-10-11-12)·Ir1	Momentary pickup	
Over current response tolerance	±15 %				
	Neutral pole N protection (for 4P versions)	A	32, 63	Ir1N=Ir1; Ir2N=Ir2; Ir3N=Ir3	
		D	125	Ir1N=0,5·Ir1; Ir2N=0,5·Ir2; Ir3N=0,5·Ir3	
		160	Ir1N=Ir1; Ir2N=Ir2; Ir3N=Ir3		
		G	250	Ir1N=0,5·Ir1; Ir2N=0,5·Ir2; Ir3N=0,5·Ir3	
H		250, 400	Ir1N=Ir1; Ir2N=Ir2; Ir3N=Ir3		
Pre-alarm current setting	I	630		I <sup>0</sup> =0,9·Ir1	
	All dimensions	32-630			

Note – The values of the response time tolerances are valid for the operation of the release under normal conditions

**Characteristics of the ELSC, ELPC releases (MCCB of frame size N)**

Protective functions	Setting values, A	Response time	Note		
Continuous overcurrent	Ir1=(0,4+1)·In	Peak prospective current trip (t <sup>2</sup> ):	Presence of a continuous overcurrent simulation function		
		Current value		Without tripping for 2 hours	
		1,05·Ir1		tripping for 1 hour	
		1,3·Ir1		6 types of characteristics, t1	
		1,5·Ir1		15 s 30 s 60 s 120 s 240 s 480 s	
		2,0·Ir1		8,4 s 16,9 s 33,7 s 67,5 s 135 s 270 s	
		6,0·Ir1		0,94 s 1,88 s 3,75 s 7,5 s 15 s 30 s	
		7,0·Ir1		0,65 s 1,3 s 2,6 s 5,2 s 10 s 21 s	
		Setting interval for continuous overcurrent		0,01·In	
		Continuous overcurrent response tolerance			±10 %
Over current with a delay time	Ir2=(0,1+10)·Ir1	8·Ir1: t2=(0,1-0,2-0,3-0,4) s Note – t2 – delay time when tripping from short-circuit current	Can be disabled (OFF); Presence of a continuous overcurrent simulation function		
Setting interval for short-circuit current tripping	1·Ir1				
Short-circuit current response tolerance	±10 %	At delay time of 0,1 s, the operate tolerance is ±0,03 s. At delay time of 0,2-0,4 s operate tolerance is ±15 % Note – If t <sup>2</sup> is on, the response characteristic for Ir2≤3·Ir1 corresponds to inverse time set for 8·Ir1. At I>8·Ir1 the response characteristic corresponds to a specified time delay. If t <sup>2</sup> is off, the tripping characteristic corresponds to definite time delay.			
Over current	In<1250 A	Ir3=(1-2-3-4-6-8-10-12-15)·In	Momentary pickup		
	In≥1250 A	Ir3=(1-2-3-4-5-6-8-10-12)·In			
Over current response tolerance		±10 %			
Ground fault protection	Ir4=(0,2+1)·In	t4=(0,1-0,2-0,3-0,4) s			
Setting interval for ground fault protection	0,1·In				
Ground leakage current response tolerance	±15 %	t4=0,1 s, 0,2 s: ±0,03 s; t4=0,3 s, 0,4 s: ±10 %			
Pre-alarm current setting	Ir0=(0,75+1,05)·Ir1	tp=1/2·t1			
Setting interval for pre-alarm current setting	0,05·Ir1				
Pre-alarm current setting error		±10 %			

Note

In the 4P versions, the N pole is not equipped with overcurrent releases, but is mechanically connected to the phase poles. The N pole is disconnected together with the phase poles.

**Functions of electronic releases of frame size A, D, G, H, I**

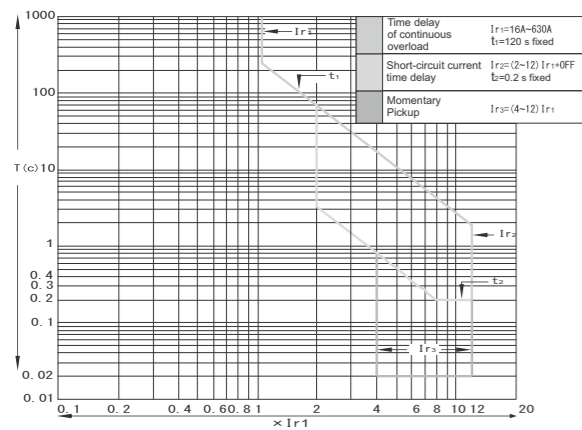
Functions	The presence this function by release of following the type				
	ELSC	ELPC			
Protection	Basic protection	Time delay at continuous overcurrent tripping (can be disabled (OFF))	No (cannot be disabled)	Yes	
		Time delay at short circuit current tripping (can be disabled (OFF))	Yes	Yes	
		Momentary pickup from short-circuit currents	Yes	Yes	
	Additional protection	Ground tripping from short-circuit currents (can be disabled (OFF))	No	Yes	
		Auxiliary functions	Pre-alarm signalling	Yes	Yes
	Measuring	Current	Overcurrent simulation	Yes	Yes
I1, I2, I3, IN			No	Yes	
Control / feedback	Voltage	Lg (ground fault)	No	Yes	
		Power	No	No	
	Settings	Control board	Ir1, t1, Ir2, t2, Ir3	Yes (t1, t2 fixed)	Yes
		Controls (DIP)	Remote input / manual input from panel	No	Yes
	Control panel functions	Error log	Neutral protection (N) 50 %; 100 %	No	Yes
			Overcurrent tripping, short-circuit current tripping with delay, instantaneous tripping, tripping time, phase failure	Yes	Yes
Ground fault, tripping time			No	Yes	
Recording history (communication output)	Indication	LED indication	No	Yes	
		Response simulation	Test connector on the control panel	Yes	Yes
		Recording of responses and alarms	History max/min	Max / min current	No
Display	LCD <sup>1)</sup>	Recording of 10 last event	No	Yes	
		Tripping alert	Type of last tripping, current at last tripping, tripping time	No	Yes
Communication		Actual current values	I1, I2, I3, IN	No	Yes
			Modbus protocol	No	Yes

Notes

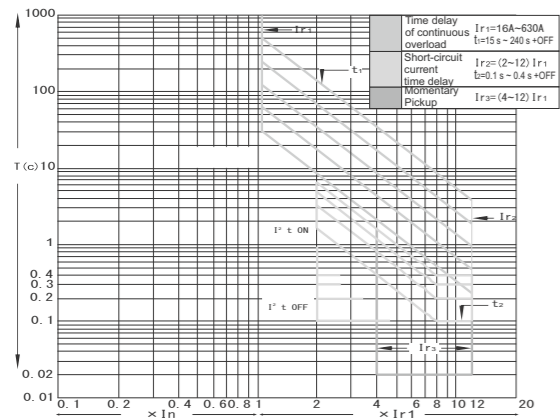
1) A (125) and D (160) dimensions have not LCD display.

2) If the permanent overload trip function is disabled, the Ir0 indicator flashes red, and the MCCB does not turn off.

**Time-current characteristics**

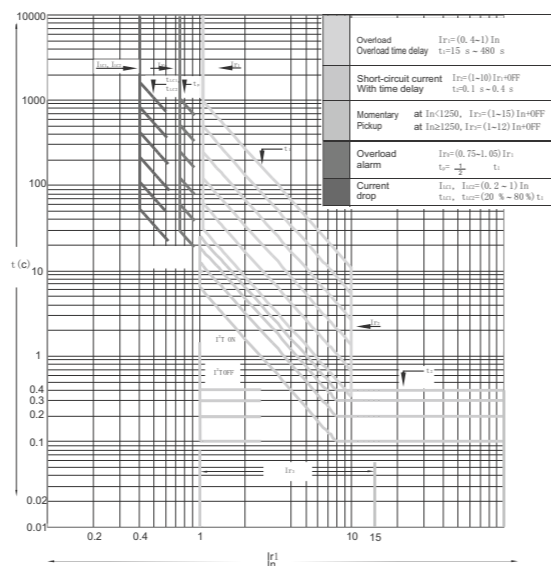


MCCB of frame size A, D, G, H, I with electronic release ELSC



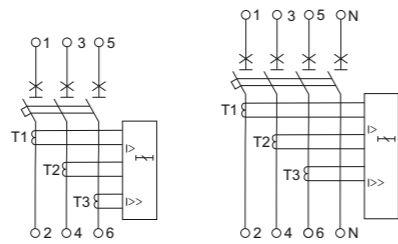
MCCB of all frame size A, D, G, H, I with electronic release ELPC

**Time-current characteristics (continuation)**



MCCB of frame size N with electronic releases ELSC, ELPC

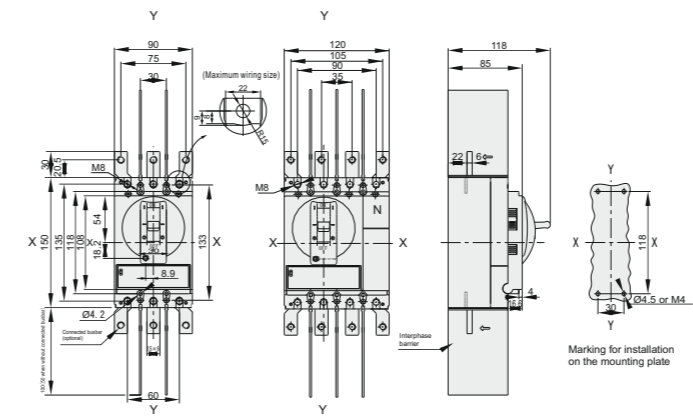
**Electrical schematic diagrams**



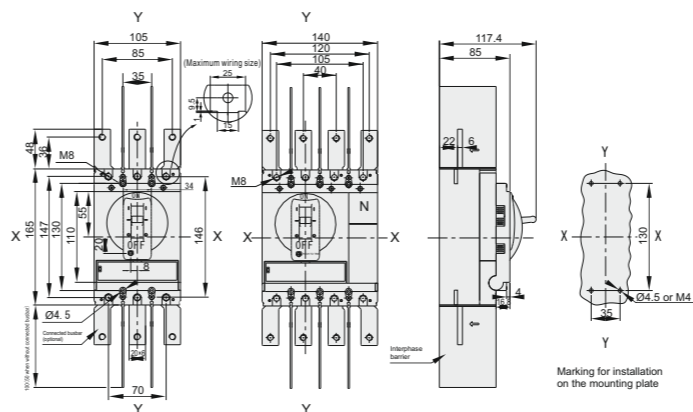
a) MCCB 3P

b) MCCB 4P

**Overall and mounting dimensions**

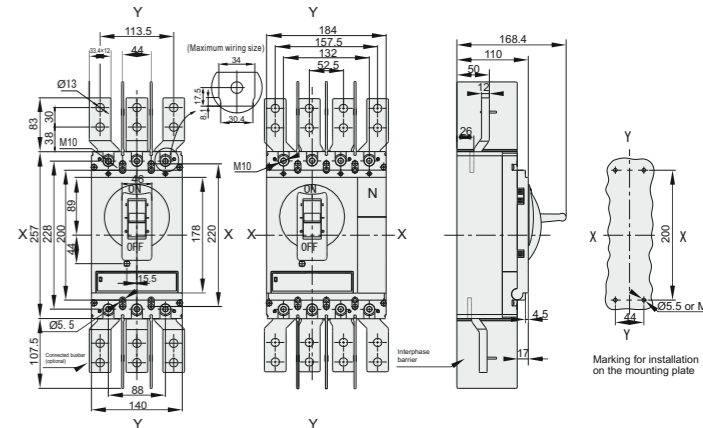


MCCB of frame size A, D

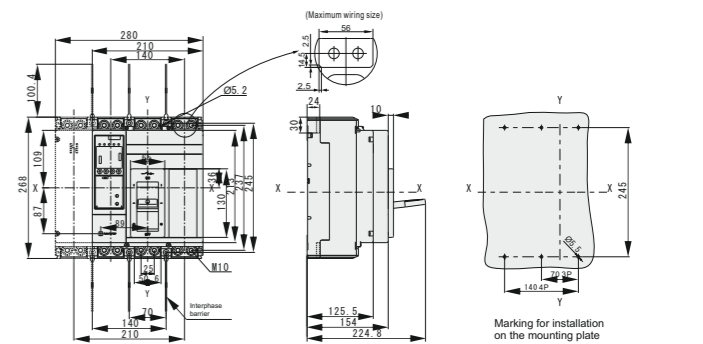


MCCB of frame size G

**Overall and mounting dimensions (continuation)**



MCCB of frame size H, I



MCCB of frame size N

**Selection table of conductor cross-section for connection to the outputs of circuit breakers**

Base dimension	Rated current, A	Cross-section of a rigid single-core or multi-core conductor, mm <sup>2</sup>		Flexible conductor cross-section, mm <sup>2</sup>		Cross-section (dimensions, mm) of copper busbar, mm <sup>2</sup>	
		min	max	min	max	min	max
Frame size A	32	2,5	10	1,5	6	-	-
	63	6	25	6	16	-	-
	125*	25	70	25	50	-	-
Frame size D	160*	35	95	35	70	-	45
Frame size G	250*	70	150	70	120	45	60
Frame size H	250	70	150	70	120	60	120
Frame size H (Inm=400 A)	400*	-	-	-	-	75	120
Frame size I (Inm=630 A)	630*	-	-	-	-	160	200
Frame size N (Inm=1600 A)	800	-	-	-	-	160	240
	1000	-	-	-	-	240	300
	1250	-	-	-	-	240	480
	1600*	-	-	-	-	300	600

\* Maximum cross-section for basic dimension and necessary for the corresponding panels.

**Transportation, storage and disposal**

MCCB are transported at ambient temperature from minus 25 °C to plus 60 °C in the manufacturer's package by any type of covered transport that protects the packed MCCB from mechanical damage, contamination and moisture.

MCCB should be stored in the manufacturer's package in the premises with natural ventilation at ambient air temperature from minus 25 °C to plus 60 °C and relative humidity 50 % at plus 40 °C. Storage at 90% relative humidity at plus 20 °C is allowed.

MCCB is not to be disposed of as domestic waste. For disposal, transfer to a specialized organization for recycling of secondary raw materials in accordance with the legislation in the territory of sale.

**Service life and manufacturer's warranty**

MCCB service life – 15 years.  
The warranty period of MCCB is 5 years from the date of sale to the consumer, provided that the consumer complies with the requirements of transportation, storage and operation.

**Safety precautions**

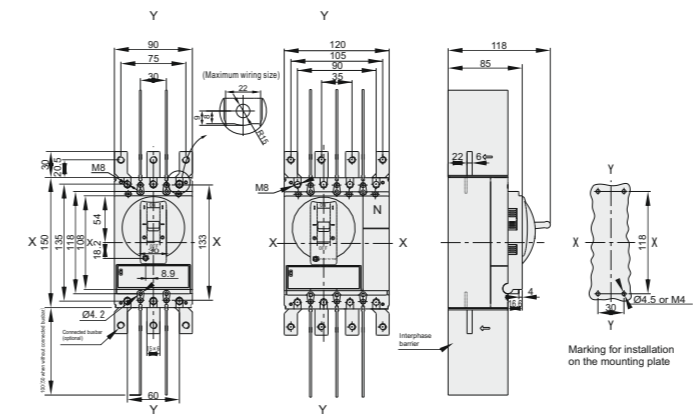
Installation, connection of conductors and inspection of MCCB shall be carried out with the voltage disconnected.

The MCCB must be operated in accordance with the «Rules of technical operation of electric installations of consumers».

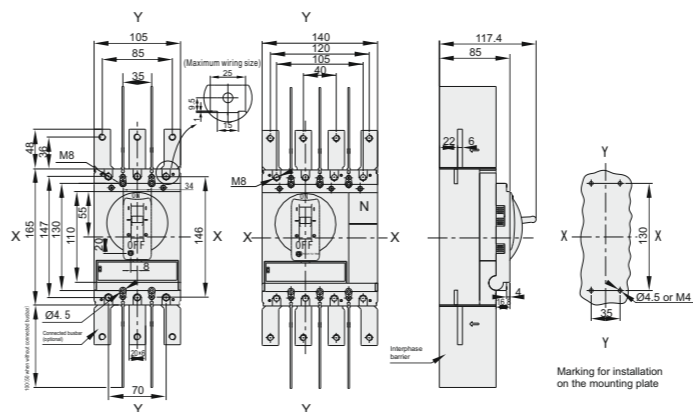
**Completeness**

Frame size/ quantity of poles	Pas- sport, copies	External conductor connection screws, pcs	Flat washers, pcs	Spring washers, pcs	Screws for mounting on the mounting plate, pcs	Interphase baffles, pcs
A / 3P	1	6 (M8 × 16)	6 (M8)	6 (M8)	4 (M4 × 80)	4
A / 4P	1	8 (M8 × 16)	8 (M8)	8 (M8)	4 (M4 × 80)	6
D / 3P	1	6 (M8 × 16)	6 (M8)	6 (M8)	4 (M4 × 80)	4
D / 4P	1	8 (M8 × 16)	8 (M8)	8 (M8)	4 (M4 × 80)	6
G / 3P	1	6 (M8 × 18)	6 (M8)	6 (M8)	4 (M4 × 80)	4
G / 4P	1	8 (M8 × 18)	8 (M8)	8 (M8)	4 (M4 × 80)	6
H / 3P	1	6 (M10 × 30)	6 (M10)	6 (M10)	4 (M5 × 95)	4
H / 4P	1	8 (M10 × 30)	8 (M10)	8 (M10)	4 (M5 × 95)	6
I / 3P	1	6 (M10 × 30)	6 (M10)	6 (M10)	4 (M5 × 95)	4
I / 4P	1	8 (M10 × 30)	8 (M10)	8 (M10)	4 (M5 × 95)	6
N / 3P	1	12 (M10 × 40)	12 (M10)	12 (M10)	4 (M5 × 107)	4
N / 4P	1	16 (M10 × 40)	16 (M10)	16 (M10)	6 (M5 × 107)	6

**Overall and mounting dimensions**

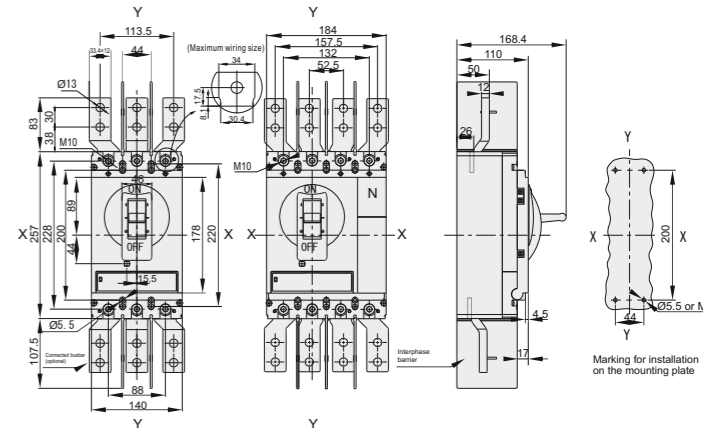


MCCB of frame size A, D

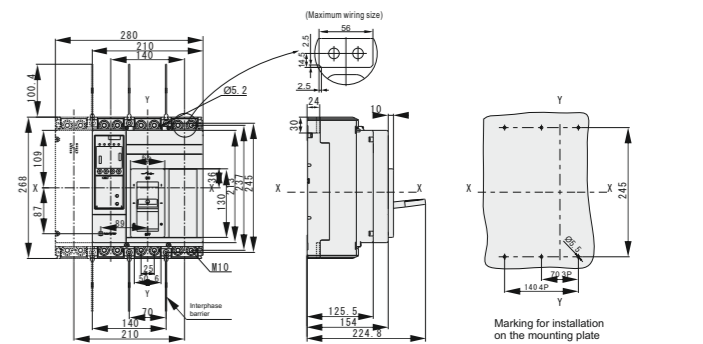


MCCB of frame size G

**Overall and mounting dimensions (continuation)**



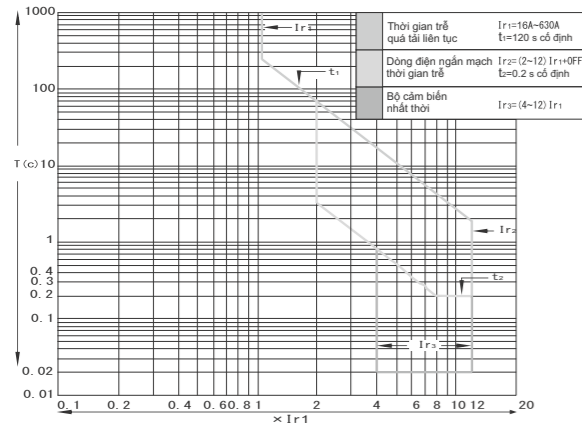
MCCB of frame size H, I



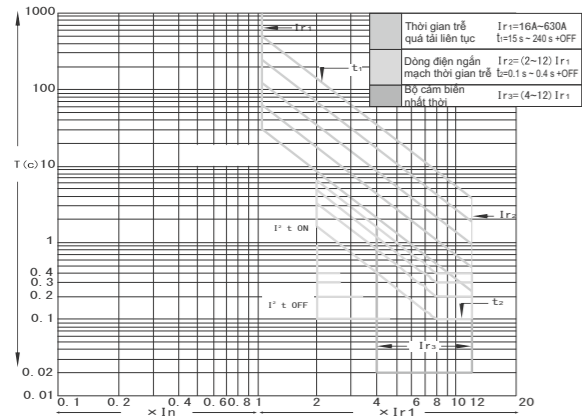
MCCB of frame size N



**Đặc tính thời gian-dòng điện**

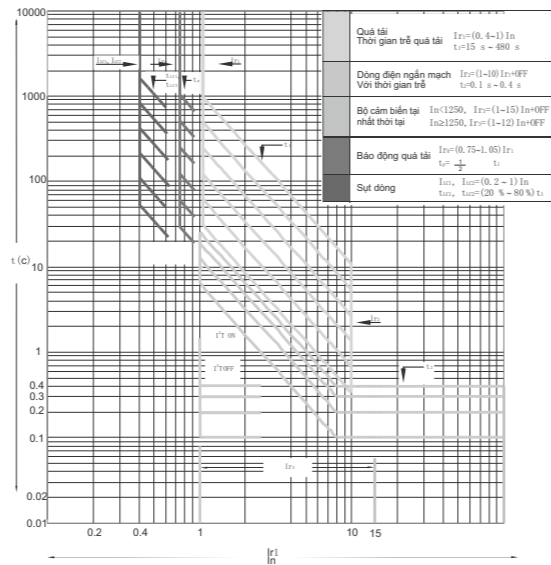


MCCB kích thước khung A, D, G, H, I với bộ cắt điện từ ELSC



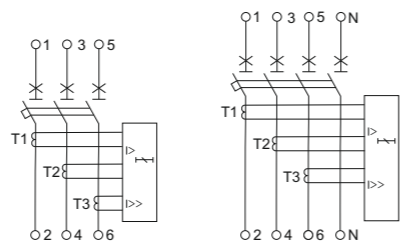
MCCB kích thước khung A, D, G, H, I với bộ cắt điện từ ELPC

**Đặc tính thời gian-dòng điện (continuation)**



MCCB kích thước khung N với bộ cắt điện từ ELSC, ELPC

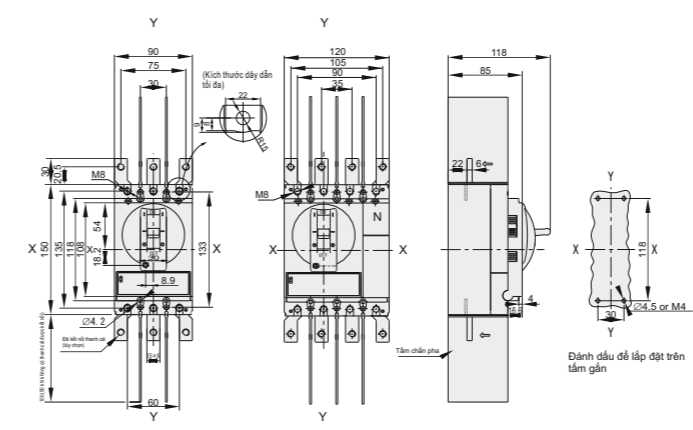
**Sơ đồ điện**



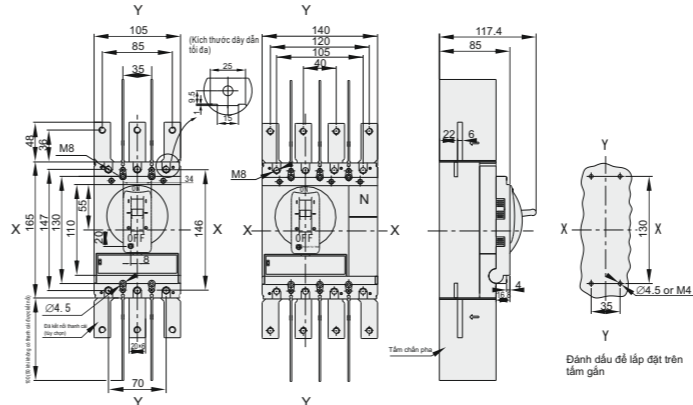
a) MCCB 3P

b) MCCB 4P

**Kích thước tổng thể và kích thước gắn**

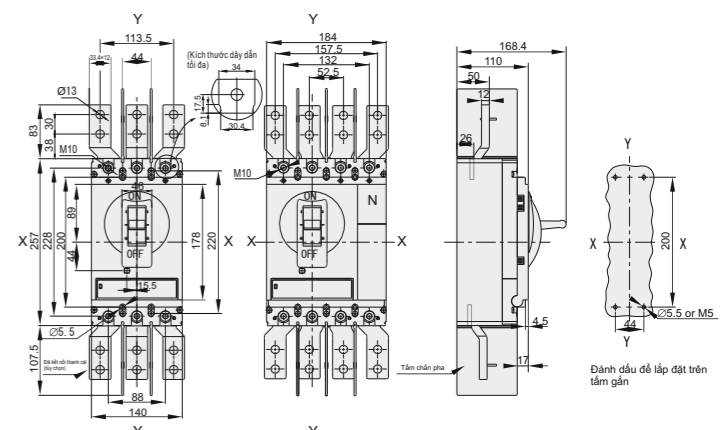


MCCB kích thước khung A, D

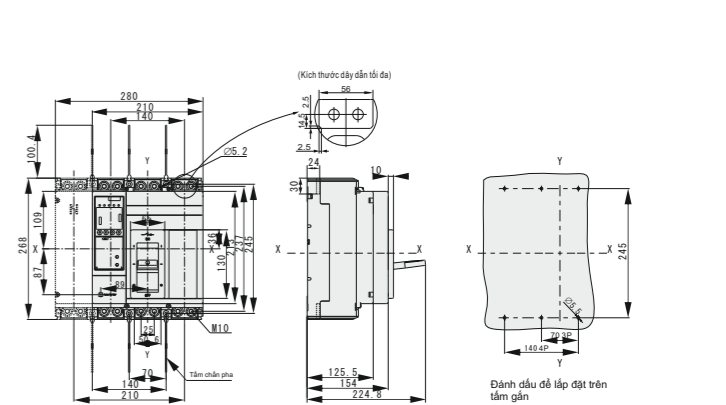


MCCB kích thước khung G

**Kích thước tổng thể và kích thước gắn (continuation)**



MCCB kích thước khung H và I



MCCB kích thước khung N

**Bảng lựa chọn tiết diện dây dẫn nối với đầu ra của cầu dao**

Kích thước cơ sở	Dòng điện định mức, A	Tiết diện của dây dẫn cứng một lõi hoặc nhiều lõi, mm <sup>2</sup>		Tiết diện dây dẫn mềm, mm <sup>2</sup>		Tiết diện (kích thước, mm) của thanh cái bằng đồng, mm <sup>2</sup>	
		Tối thiểu	Tối đa	Tối thiểu	Tối đa	Tối thiểu	Tối đa
Kích thước khung A (Inm=125 A)	32	2,5	10	1,5	6	—	—
	63	6	25	6	16	—	—
Kích thước khung D (Inm=160 A)	125*	25	70	25	50	—	—
	160*	35	95	35	70	—	45
Kích thước khung G (Inm=250 A)	250*	70	150	70	120	45	60
	250	70	150	70	120	60	120
Kích thước khung H (Inm=400 A)	400*	—	—	—	—	75	120
	630*	—	—	—	—	160	200
Kích thước khung I (Inm=630 A)	800	—	—	—	—	160	240
	1000	—	—	—	—	240	300
Kích thước khung N (Inm=1600 A)	1250	—	—	—	—	240	480
	1600*	—	—	—	—	300	600

\* Tiết diện tối đa cho kích thước cơ bản và cần thiết cho các tải tương ứng.

**Vận chuyển, bảo quản và thải bỏ**

MCCB được vận chuyển ở nhiệt độ môi trường xung quanh từ -25 °C đến +60 °C trong bao bì của nhà sản xuất bằng bất kỳ loại phương tiện vận chuyển có mái che nào để bảo vệ MCCB được đóng gói khỏi hư hỏng cơ học, nhiễm bẩn và ẩm ướt. MCCB phải được bảo quản trong bao bì của nhà sản xuất tại cơ sở có hệ thống thông gió tự nhiên ở nhiệt độ không khí xung quanh từ -25 °C đến +60 °C và độ ẩm tương đối 50 % ở nhiệt độ +40 °C. Cho phép bảo quản ở độ ẩm tương đối 90 % ở nhiệt độ +20 °C. MCCB không được thải bỏ như rác thải sinh hoạt. Việc thải bỏ sản phẩm phải được thực hiện bằng cách chuyển sản phẩm cho một doanh nghiệp chuyên biệt để xử lý nguyên liệu thô thứ cấp theo các yêu cầu của pháp luật trong lãnh thổ bán hàng.

**Tuổi thọ và bảo hành của nhà sản xuất**

Tuổi thọ của MCCB – 15 năm.  
Thời hạn bảo hành của Cầu dao tự động 5 năm kể từ ngày bán cho người tiêu dùng, với điều kiện người tiêu dùng chấp hành các yêu cầu về vận chuyển, bảo quản và vận hành.

**Biện pháp phòng ngừa an toàn**

Việc lắp đặt, đấu nối dây dẫn và kiểm tra MCCB phải được thực hiện khi đã ngắt điện áp. MCCB phải được vận hành theo "Quy định vận hành kỹ thuật lắp đặt điện của người tiêu dùng".

**Bộ đầy đủ**

Kích thước khung / số lượng cực	Hướng dẫn vận hành, bản	Vit kết nối dây dẫn bên ngoài, chiếc	Lông đèn phẳng, pcs	Lông đèn vênh, chiếc.	Vit để gắn trên tấm gắn, chiếc.	Tám chân pha, chiếc.
A / 3P	1	6 (M8 × 16)	6 (M8)	6 (M8)	4 (M4 × 80)	4
A / 4P	1	8 (M8 × 16)	8 (M8)	8 (M8)	4 (M4 × 80)	6
D / 3P	1	6 (M8 × 16)	6 (M8)	6 (M8)	4 (M4 × 80)	4
D / 4P	1	8 (M8 × 16)	8 (M8)	8 (M8)	4 (M4 × 80)	6
G / 3P	1	6 (M8 × 18)	6 (M8)	6 (M8)	4 (M4 × 80)	4
G / 4P	1	8 (M8 × 18)	8 (M8)	8 (M8)	4 (M4 × 80)	6
H / 3P	1	6 (M10 × 30)	6 (M10)	6 (M10)	4 (M5 × 95)	4
H / 4P	1	8 (M10 × 30)	8 (M10)	8 (M10)	4 (M5 × 95)	6
I / 3P	1	6 (M10 × 30)	6 (M10)	6 (M10)	4 (M5 × 95)	4
I / 4P	1	8 (M10 × 30)	8 (M10)	8 (M10)	4 (M5 × 95)	6
N / 3P	1	12 (M10 × 40)	12 (M10)	12 (M10)	4 (M5 × 107)	4
N / 4P	1	16 (M10 × 40)	16 (M10)	16 (M10)	6 (M5 × 107)	6

